ENCOR® 2144

ARCHITECTURAL COATINGS

ARKEMA COATING RESINS

Product Application details	ENCOR [®] 2144 is a fine particle size plasticizer- and solvent-free pure a formulated without alkylphenolethoxylates. ENCOR [®] 2144 is recommended for the formulation of solvent- free primers an g. adsorbent substrate and chalking paints. Its very low particle size e penetration into the porous substrate and consolidates it. ENCOR [®] 2144 should be diluted to 15 % solid content using water.	d groundings e.
Polymer Type	Acrylic Emulsion	
Sales Specifications	Solid Content at 105°C, % (ISO 3251)	29 - 31
	pH (ISO 976)	7.0 - 9.0
	Viscosity at 23°C, mPa.s (Brookfield RVT , 20rpm) (ISO 2555)	80 max
Other Characteristics ¹	Stabilizing system	A / NI
	Minimum Film Formation Temperature, °C (DIN 53787)	0
	Density / Specific Gravity, g/ml (ISO 2811)	1.04
	Average Particle size, nm (ISO 13321)	40
	1 The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications	
Formulation Guidelines	ADDITIVES The use of defoamers is recommended, FoamStar [®] SI 2227 (1) or Agitan [®] E 255 (2) have proved to be efficient. Whilst ENCOR [®] 2144 is in itself protected from bacteriological attack, the finished product should be protected against bacteria by the introduction of a sufficient quantity of a saltfree biocide such as Acticide [®] LG (3). The pH-value of the finished product should be approx. 8.5. <i>Notes: (1) BASF, (2) Münzing Chemie GmbH, (3) Thor Specialties Inc.</i>	



Product Safety	Please refer to the corresponding Safety Data Sheet.
Storage & Handling	ENCOR [®] 2144 should be stored indoors in the original, unopened and undamaged container, in a dry place at storage temperatures between 5°C and 30°C. Exposure to direct sunlight should be avoided. The product is protected to prevent any microbial deterioration during normal conditions of storage but care should be taken to avoid accidental contamination during subsequent handling and processing. In the above mentioned storage conditions the shelf life of the resin will be 6 months from the shipping date

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